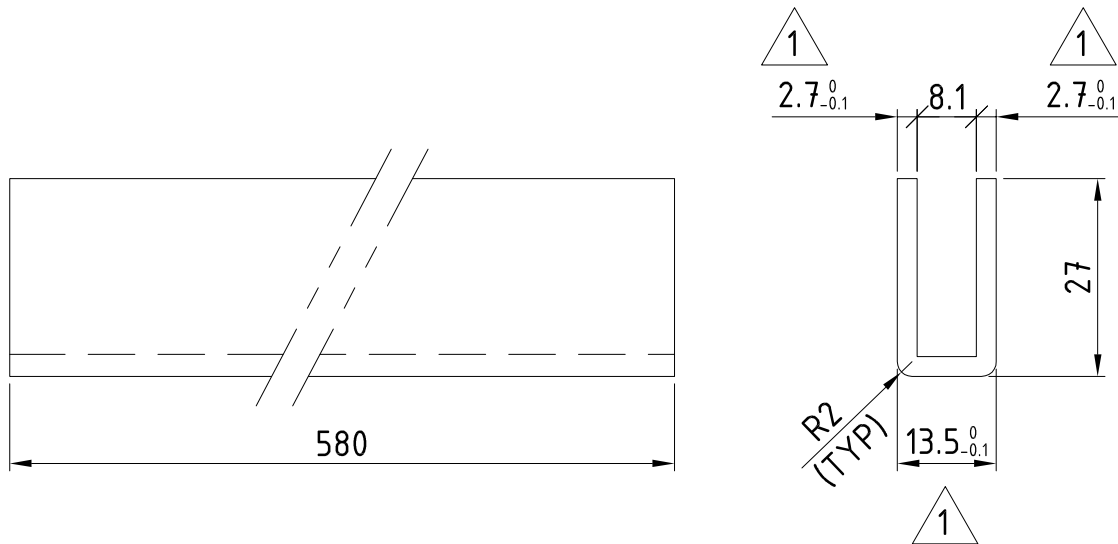


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UNCONTROLLED

NOTE:

1. COLOUR: GREY NCS 4502G.
2. THE PART SHALL CONFORM TO PTS DOC No. GR/TD/1766.

N1	0.025	N2	0.05	N3	0.1	N4	0.2	N5	0.4	N6	0.8	N7	1.6	N8	3.2	N9	6.3	N10	12.5	N11	25	N12	50	GRADE No.	VALUE	SYMBOL	
												SL.No.	QTY	PART / STOCK No.			DESCRIPTION			L=580		COMPANY STD./I.S		Wt. (Kg)			
																						MATERIAL					
																			PRODUCT			DMRC BG METRO CARS					
																			REF DRG			-					
																			MATERIAL			SILICONE					
																			HEAT TREAT.			APPD		JAYAPRAKASH		25/04/2011	
																			SURFACE TREAT.			REVDD		PV GAYATHRI		25/04/2011	
																			TITLE			CHKD		PV GAYATHRI		25/04/2011	
																			PACKING, GLASS			DRWN		V.YUVARANI		23/04/2011	
																						SCALE				SHEET	
																						1:1		1 OF 1		-	
																						DRG No.				ALT	